

# Code Of Standard Practice For Steel Buildings and Bridges

American Institute of Steel Construction, Inc.  
Adopted, Effective September 1, 1986

Changes from September 1, 1976 Code

Section	Item Description	Page Numbers Booklet/LRFD		Changes
1.2	Definitions	4	6-223	Added "tier"
2.1	Definition of Structural Steel	4	6-224	Rewritten
2.2	Other Steel or Metal Items	5	6-225	Rewritten
3.1.3	Structural Steel	6	6-226	Words deleted
3.1.4	Structural Steel	6	6-226	Words added
3.5	Special Conditions	7	6-227	New paragraph
4.2.1	Approval – Shop Drawings	7	6-227	Paragraph revised
5.1.3	Mill Materials	8	6-228	Paragraph revised
6.2.1	Preparation of Materials	9	6-229	Sentence revised
6.3.3	Fittings and Fastenings	9	6-229	New paragraph
6.5.4	Shop Painting	10	6-230	Second sentence revised
6.7.1	Delivery of Materials	11	6-231	First sentence word "both" added
7.1	Method of Erection	11	6-231	First sentence revised
7.5.1	Anchor Bolts	12	6-232	Added "(c)", other letters revised
7.6	Bearing Devices	13	6-233	Last sentence added
7.7.1	Field Connection Material	13	6-233	Words revised
7.7.3	Field Connection Material	13	6-233	"(d)" added
7.7.4	Field Connection Material	13	6-233	Words deleted
7.7.5	Field Connection Material	13	6-233	New
7.7.6	Field Connection Material	13	6-233	New
7.9.3	Non-Self-supporting Steel Frames	14	6-234	Third sentence revised
7.11.3.2	Members Other Than Columns	16	6-236	Complete rewrite
7.11.3.3	"Other Members" from Old Code	17	6-237	Paragraph deleted
7.11.3.3	Adjustable Items	17	6-237	Was 7.11.3.4 in old code
7.12	Correction of Errors	17	6-237	Word "welding" added to first sentence.
7.13	Cuts, Alterations and Holes for Other Trades	18	6-238	Phrase added to last sentence.
8.	Quality Control	18	6-238	Title change
8.1.1	Quality Control	18	6-238	Rewritten
8.1.2	Quality Control	18	6-238	New paragraph
8.1.3	Quality Control	18	6-238	New paragraph
8.5	Independent Inspection	19	6-239	Last word changed.
8.5.1	Independent Inspection	19	6-239	Phrase deleted
8.5.4	Independent Inspection	19	6-239	Words revised in second sentence.

Section	Item Description	Page Numbers Booklet/LRFD		Changes
9.1.4	Types of Contracts	20	6-240	Paragraph added
9.2.4	Calculation of Weights	20	6-240	Paragraph rewritten
9.2.5	Calculation of Weights	20	6-240	New paragraph
9.2.6	Calculation of Weights	20	6-240	Old paragraph 9.2.5
9.3.1	Revisions to Contract Documents	21	6-241	“Pursuant” deleted in first sentence.
9.4.1	Contract Price Adjustment	21	6-241	“Scope of work and” added to first sentence
9.6	Terms of Payment	21	6-241	New paragraph
10.3.1	Rolled Shapes	22	6-242	Changed “are” to “is” in second sentence.

### *Commentary on the Code of Standard Practice*

2.	Classification of Materials	27	6-247	New paragraph
4.1	Owner’s Responsibility	28	6-248	New paragraph
4.2.1	Approval – Shop Drawings	29	6-249	Second paragraph, (a), words changed.
7.5.1	Installation of Anchor Bolts and Embedded Items	31	6-251	Second paragraph, title change.
7.6	Bearing Devices	31	6-251	New paragraph
7.9.3	Non-Self-supporting Steel Frames	32	6-252	New paragraph
7.11.3	Position and Alignment	35	6-255	Sixth paragraph, first line, “length” changed to “lengths”.
7.11.3.2	Alignment Tolerance for Members with Field Splices	36	6-256	New paragraph & new Fig. 8
8.	Quality Control	37	6-257	New section
9.3	Revisions to Contract Documents	38	6-258	New section
9.6	Terms of Payment	38	6-258	New section